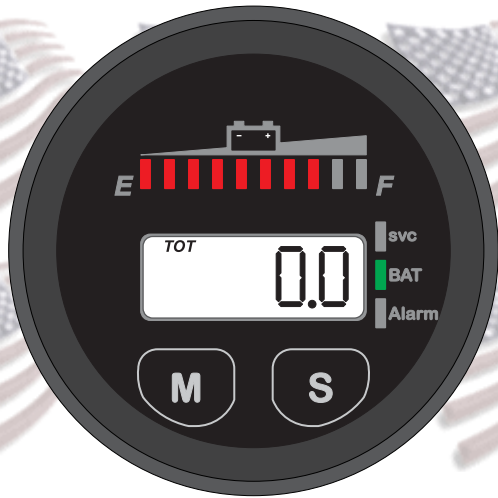


R. C. Tronics Incorporated

2573 East Kercher Road
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Phone 1-574-642-3857
Fax 1-574-642-3858
<http://www.rctronics.com>

ORDER RCT-03327-00000 BATTERY METER



This meter is multi-function and can be used in diverse applications. The unit has a built-in hour meter and service timer, a battery level monitor and a voltage monitor all designed so that you can gather relevant information about your battery in an intuitive manner.

The meter includes programming for nine different battery discharge curves which will ensure that it will be compatible with a broad range of battery out in the market today. The meter can monitor battery with voltage ranging from 12 to 48V and it can detect automatically what voltage system is in used.

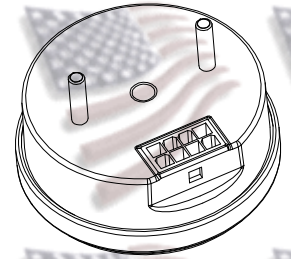
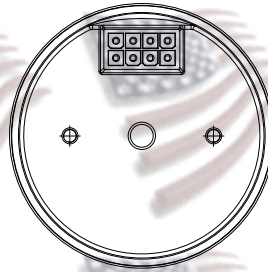
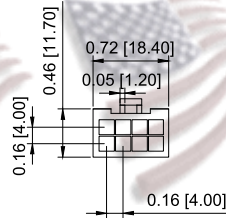
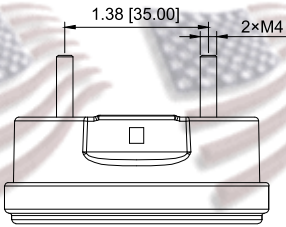
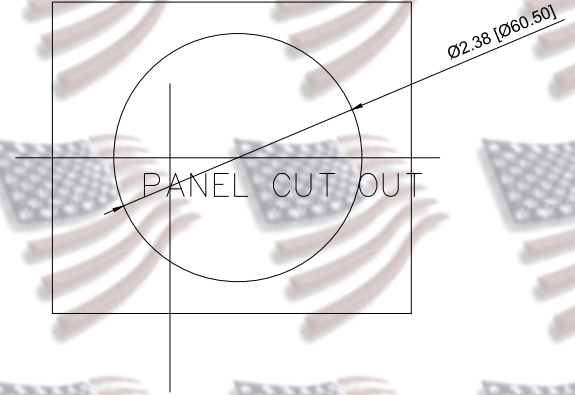
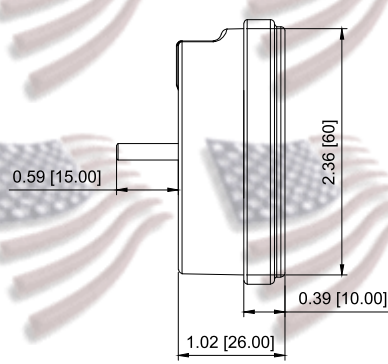
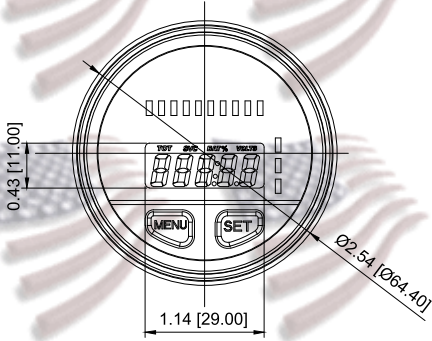
This compact meter with various functions and alert systems is ideal for customer who wish to get the most relevant information from their battery system.

Features

- Compatible with broad spectrum of battery voltage
- 9 different battery discharged curves (programmable by customer to tailor fit application)
- Hour meter and service timer (both can be set by customer to specific hours)
- Voltage monitor system with high and low warning
- 10 LEDs battery indicator with additional 3 LEDs for service, battery % and alarm alerts
- Backlight with the option to turn off

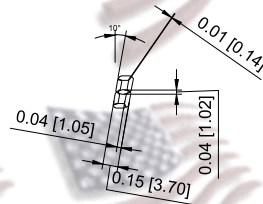
Specifications

| | |
|-------------------------|-------------------------------|
| Operating voltage | 8-60 VDC |
| Voltage accuracy | <± 0.5% |
| Applicable battery type | Lead-acid, GEL, LiFE-PO4, AGM |
| Timing range | 0-99999H |
| Service range | 0-2000H |
| Battery indicator | Within 10% accuracy |
| Timing accuracy | 24H <± 10 seconds |
| Waterproof | IP65 |
| Operating temperature | -4°F to 149°F (-20°C to 65°C) |
| Display window | 1.14" x 0.43" (29mm x 11mm) |
| Product dimension | 2.54" x 1.61" (64.4mm x 41mm) |
| Weight | 0.115lb (52g) |
| Housing material | ABS |

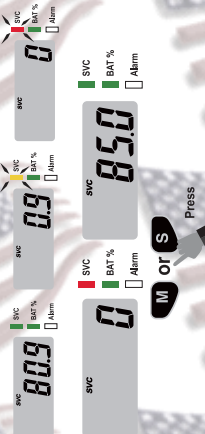


8 7 6 5

 4 3 2 1
 8-hole connector dimension: 5557 2*4Y black



| | |
|---|---|
| 1 | Input negative power supply and connect to the negative pole of battery |
| 2 | High level timing control terminal |
| 3 | Key switch |
| 4 | Input positive power supply and connect to the positive pole of battery |
| 5 | Output 5V voltage signal |
| 6 | Communication port, TTL level, standby |
| 7 | Communication port, TTL level, standby |
| 8 | Low level timing control terminal |



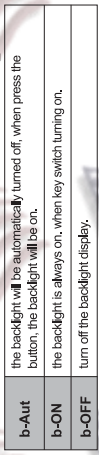
SVC setting and operation need to be performed under display interface 1, (figure 1)

Programming SVC time:

- Press the "M" button to get the display interface 1.
- Press the "S" button twice until display shows "SVC OFF" icon.
- Press and hold the "S" button until display shows "OFF" icon, start flashing, release and press "M" or "S" button until you get desired SVC numerical value.
- Release the button and wait for 10 seconds and display will return to display interface 1. (The setting of SVC timer is completed).
- The SVC time setting range is 0-2000H. If the SVC is set to OFF, which means the SVC function is closed.

5. Backlight setting and operation need to be performed under display interface 1, (figure 1)

- Press the "M" button to get the display interface 1.
- Press the "S" button 3 times until display shows "b-Aut" icon.
- Press and hold the "S" button until display shows "Aut" icon, start flashing, and press "M" or "S" button to toggle through all backlight mode setting.
- Release the button and wait for 10 seconds and display will return to display interface 1. (The setting of backlight mode is completed)



6. Setting Battery "Fuel" Gauge

- Step 1: Select the applicable battery voltage**
- Select the applicable battery voltage need to be performed under display interface 2, (figure 2)
 - Press the "M" button once to get the display interface 2.
 - Press the "S" button once until display shows "U-12" icon, start flashing, and press "M" or "S" button to toggle through all battery voltage mode setting.
 - Release the button and wait for 10 seconds and display will return to display interface 2. (Select the applicable battery voltage is completed)

- This table uses a 12V battery. The voltage range of 24V 36V 48V is multiplied by 2 or 3 or 4 at a voltage of 12V.
- When U-24 or U-36 or U-48 is selected, the measured voltage value will change automatically.

Choose the battery discharge type: Choose the battery discharge type need to be performed under display interface 2, (figure 2)

- Press the "M" button once to get the display interface 2.
- Press the "S" button twice until display shows "b-1" icon.
- Press and hold the "S" button until display shows "1" icon start flashing, and press "M" or "S" button to toggle through all battery discharge type setting.
- Release the button and wait for 10 seconds and display will return to display interface 2. (Choose the battery discharge type is completed)

- When the Step2 setting is completed, the BAT% indicator light will be illuminated correctly.
- When the battery power is more than 30%, the BAT% indicator light will show green.
- When the battery power is less than 30%, the BAT% indicator light will show yellow and keep flashing.
- When the battery power is less than 10%, the BAT% indicator light will show red and keep flashing.

Step3: Set the warning voltage

- This function is used to measure the real-time voltage value of the user's battery, and an alarm warning for the voltage is designed.
- The warning voltage contains high voltage warning and low voltage warning.
- After setting the warning voltage value, the Alarm indicator light will light up and display green; when the warning value is reached, the Alarm indicator light will turn red and flash to remind.
- If the warning voltage value is not set, the Alarm indicator light will not light up.
- Set the warning voltage value need to be performed under display interface 3, (figure 3)

High & Low voltage warning setting

- Press the "M" button twice to get the display interface 3.
- Press the "S" button once until display shows "H-OFF" icon or press the "S" button twice until display show "L-OFF".
- Press and hold the "S" button until display shows "OFF" icon start flashing, and press "M" or "S" button to set the high or low warning voltage value you want.
- Release the button and wait for 10seconds and display will return to display interface 3. (High & Low voltage warning setting is completed)

- Step4: Use of the battery status indicator**
- Battery power level indication area.
- A display bar consisting of 10 red LED lights is used to indicate the battery status.
 - When the battery is full, all 10 LED lights are on. As the battery power decreases, the LED lights go out one by one.
 - When the remaining battery power is less than 10%, the first red indicator light flashes.
 - When charging the battery, the LED lights will cycle and illuminate one by one.



To shut down the gauge

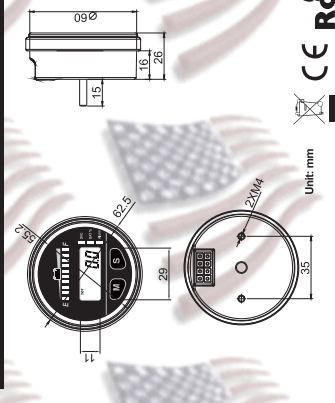
- Press the "M" and the "S" button at the same time until the "P-OFF" icon displayed on the LCD screen, then release the button and the gauge will shut down automatically.
- Press the "M" or "S" button to turn on the gauge.
- When the gauge screen is turned off, the historical data will be retained and will not be cleared.



PRODUCT SPECIFICATIONS&PARAMETERS

| | |
|--|-------------------------------|
| Timing range | 0-99999H |
| Timing accuracy | 0.1 H/1 H |
| SVC range | 0-2000H |
| Battery indicator light | 10 pcs |
| Accuracy of battery indicator | 10% |
| Percentage accuracy of electric quantity | 1% |
| Voltage display precision | 0.01V |
| The battery apply | 12V 24V 36V 48V |
| Applicable battery types | Lead-acid, GEL, LIFE-PO4, AGM |
| Number of battery curves | 9 |
| Backlit model | White, On/Off/Off |
| Initial time setting | Yes (within 1 hour) |
| Waterproof rate | IP65 |
| Product dimension | Φ82.5x41mm |
| Display window size | 29x11mm |
| Panel CUT-OUT | Φ61mm |
| Housing material | ABS |
| Product net weight | 52g |

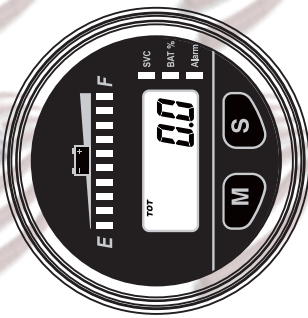
PRODUCT DIMENSION



OPERATING INSTRUCTIONS

Battery "Fuel" Gauge & Digital Maintenance Hour Meter

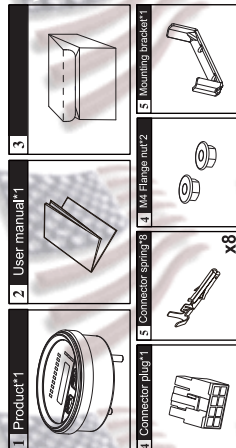
Please read and understand the following notices carefully, and correctly install and operate the product before using.



Notice

- Please make sure to refer to the installation instructions in the operating instructions to avoid damage caused by installation errors.
- Failure to install and operate the unit in accordance with these instructions may result in damage or injury.
- Please install the product in a proper location to avoid the possibility of this product being hit and prevent damage to the product.
- Installation and start-up must be performed by skilled personnel.
- If instrument failure or malfunction may cause personal injury or material damage, use additional safety measures such as limit switches, guards, etc.
- This instrument was manufactured and tested according to the applicable technical standards. It complies with all the safety regulations as shipped from the factory.
- Please use the product at the specified temperature; high temperature environment may cause damage to the product.

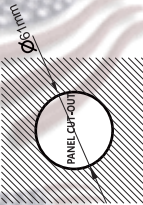
PRODUCT ACCESSORIES LIST



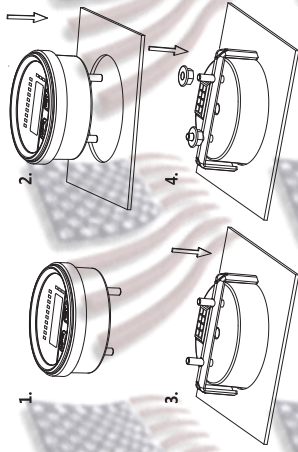
PRODUCT INSTALLATION

1. Mounting hole opening

The mounting panel is required matching installation groove and holes. If don't have, please install the groove and drill corresponding holes in the mounting panel.



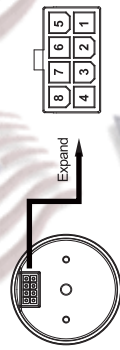
- Product fixing
Insert the battery meter into the mounting panel as below picture, mounting the brackets pass through the screws and top side against the mounting plate, then secured by screw nuts.



WAY OF WIRING

1. Description of the connection port

The pin function of the 8-hole connector is as follows:



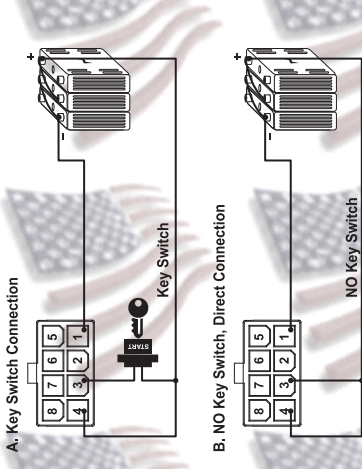
| Pin NO. | Pin mark | Pin meaning | Description |
|---------|------------|-----------------------------|--|
| 1 | B- | Input negative power supply | Connected to the negative pole of the battery |
| 2 | HRM+ | High level timing terminal | With a high level trigger, the timer starts timing and off of the LCD screen |
| 3 | Key Switch | Key switch | Connect the key switch to control the display |
| 4 | B+ | Input positive power supply | Connected to the positive pole of the battery |
| 5 | OUT 5V | Output terminal | Output 5V voltage |
| 6 | N/A | Standby | ODM custom pin function, (factory implementation) |
| 7 | N/A | Standby | ODM custom pin function, (factory implementation) |
| 8 | HRM- | Low level timing terminal | With a low level trigger, the timer starts timing |

2. Install connection port

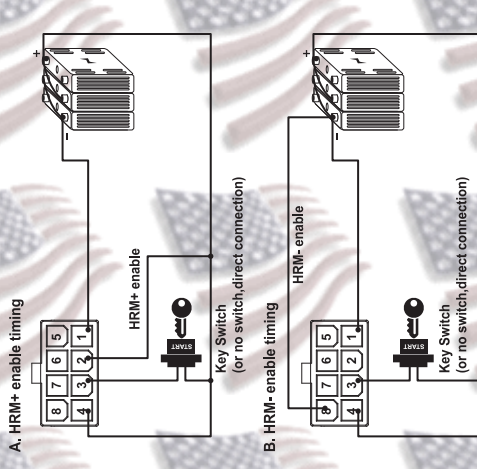
- Step1: B+ (pin 4) & B- (pin 1) installation
The pin 4(B+) pin is connected to the positive pole of the battery, and the pin 1(B-) is connected to the negative pole of the battery.
If only these two pins are connected, the LCD display will light, but the timing function will not work.
Please make sure the battery voltage matches the voltage of the battery fuel gauge before connecting. Excessive voltage will damage the product.



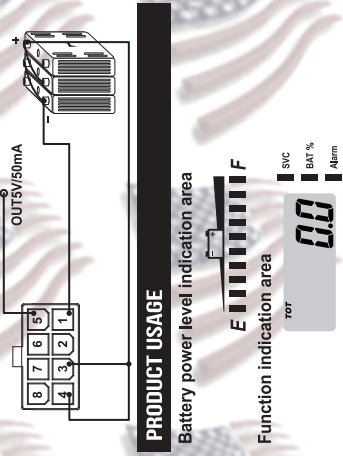
- Step2: Key Switch (pin 3) installation
Connect the key switch to control the battery indicator display to turn on or off.
If the key switch is not used, connect the modified pin 3(Key Switch) to pin 4(B+), otherwise the corresponding function status indicator will not light.



- Step3: HRM+ (pin 2) or HRM- (pin 8) installation
HRM+: More than 7V voltage signal to enable the timing function.
HRM-: Low level signal (ground) to enable timing function.
The timing function will not work when the HRM+ (pin 2) or HRM- (pin 8) is not connected.
This function is used to record the running time of the parts you need to record. When the part is working, the time is recorded, and when it is not working, the time is stopped.
You can also connect HRM+ (pin 2) to B+ (pin 4) to enable the timing function; or connect HRM- (pin 8) to B- (pin 1) to turn on the timing function;
If the HRM+ (pin 2) or HRM- (pin 8) is not connected, the timing function will not work.



- Step4: OUT 5V (pin 5) installation
This function is used to control an external component in different states of battery power. When the battery power is more than 10%, it outputs 5V voltage; when the battery power is less than 10%, it outputs 0V voltage.
When this function is not used, it will not affect other functions of the meter.



PRODUCT USAGE

Battery power level indication area



1. Function indication area

- There are 3 display interfaces in the function indication area; press the "M" button to select.
- After selection, the interface will remain and will not jump to other interfaces.

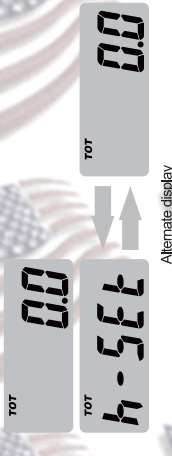


2. TOT--- Total hours of operation

- Press the "M" button to select, so that the total time is always displayed on the screen.
- TOT time can not be reset.
- The TOT time max value is 99999; When the TOT timing range is 0.0-9999.9 hours; the timing accuracy is 0.1H; When the TOT timing exceeds 9999.9 hours; the timing accuracy is '1H'.
- When the TOT time exceeds 99999 hours, the timing will restart from 0.
- The "TOT" icon will flash when timing is in progress.

3. Hour meter initial time setting

- You can program a start hours (old hour meter data) to replace an old hour meter.
- Hour meter initial time setting and operation need to be performed under display interface 1. (figure 1)
- Press the "M" button to get the display interface 1.
- Press the "S" button twice until display shows "h-SET" icon.
- Press and hold the "S" button until display shows "0000.0" icon start flashing, release and press "S" button to get the number you want, and the "M" button to select the value digit.
- Release the button and wait for 10 seconds and display will return to display interface 1. (The setting of the hour meter initial time is completed)



4. SVC--- Maintenance interval time. Note: timing is countdown.

- After setting the maintenance interval time, the SVC status indicator will light green.
- When the SVC remaining time is less than 1 hours, the SVC status indication changes from green to yellow and remains flashing.
- When the SVC time is finished, the SVC status indicator changes from a yellow light to a red light and continues to flash for 2 hours.
- When the SVC time exceeds 2 hours, the SVC status indicates that the red light stops flashing and remains lit.
- Press the "S" or "M" button simultaneously to clear the status, the next maintenance interval time starts timing.